## **END-OF-LINE**



## **END HANDLING**



# RF 28/42/56/70/98 ROTOFEEDER - SEMI-AUTOMATIC LID FEEDING SYSTEM

Our Fleetwood line of Rotofeeder Semi-Automatic Lid Feeders are ideal for feeding lids or non-nesting ends, as well as round nesting, square, rectangular or oval lids. With a generous lid inventory and the ability to automatically feed them on demand, to one or multiple production lines, you can streamline your production lines like never before. Designed for ease of operation and minimal maintenance requirements, our Rotofeeders will revolutionize your filling or can making operation while drastically reducing the cost of lid and can end feeding.



#### DESCRIPTION

Our Rotofeeder systems offer unmatched versatility, from high-capacity units that can provide greater volume and longer feed time to a variety of units available for use with large size can ends. Dual discharge models are available for feeding dual cover seamers or two separate machines.

Rotofeeder systems include Fleetwood's industry leading conveyors offering hundreds of configurations for handling all types of lids. Our conveyor systems also allow the Rotofeeder to be close coupled or located at any distance from processing equipment.

Aluminum beer and beverage lids are conveyed to seamers using low level belt pushers and high-level roll pushers to move lids through custom trackwork configurations. Conveyor configurations like a Motorized End Feeder (MEF) with pivoting downstacker discharge is useful for closing machines with limited access at the infeed point, or for machines that are adjustable for different can heights.

With thousands of installations worldwide, BW Integrated Systems has the right Rotofeeder System for any application. All Fleetwood equipment is designed around the same customer focused, reliable, and innovative approach that has made us a leader in the can end market since 1956.

#### **FEATURES**

- Product sizes from 200 to 610 diameter
- Product material: Aluminum, Steel, or Foil
- Types of lids: beverage, EZO, sanitary, aerosol, specialty
- Automatically feed seamers and other production machines
- Easy loading and delivers product on demand

- Feeds round, square, rectangular or oval products
- Low maintenance requirements
- Carbon steel painted construction
- Open pockets enable quick visual inspection of product
- User-friendly Allen-Bradley or Siemens controls

### **AVAILABLE OPTIONS**

- Custom conveyor solutions and layouts
- Stainless-steel construction
- Slinky packages for priming and purging lids from trackwork
- Changeover Marker Plugs for clear product change identification
- Pocket opening system for better control of non-nesting ends
- Automatic reversed end detection and ejection systems
- Product size change parts
- Pocket side splash covers



*Contact* our experienced sales teams today for a comprehensive review of your application(s) and to see how our Rotofeeder End/Lid Feeding Systems can benefit your company.

