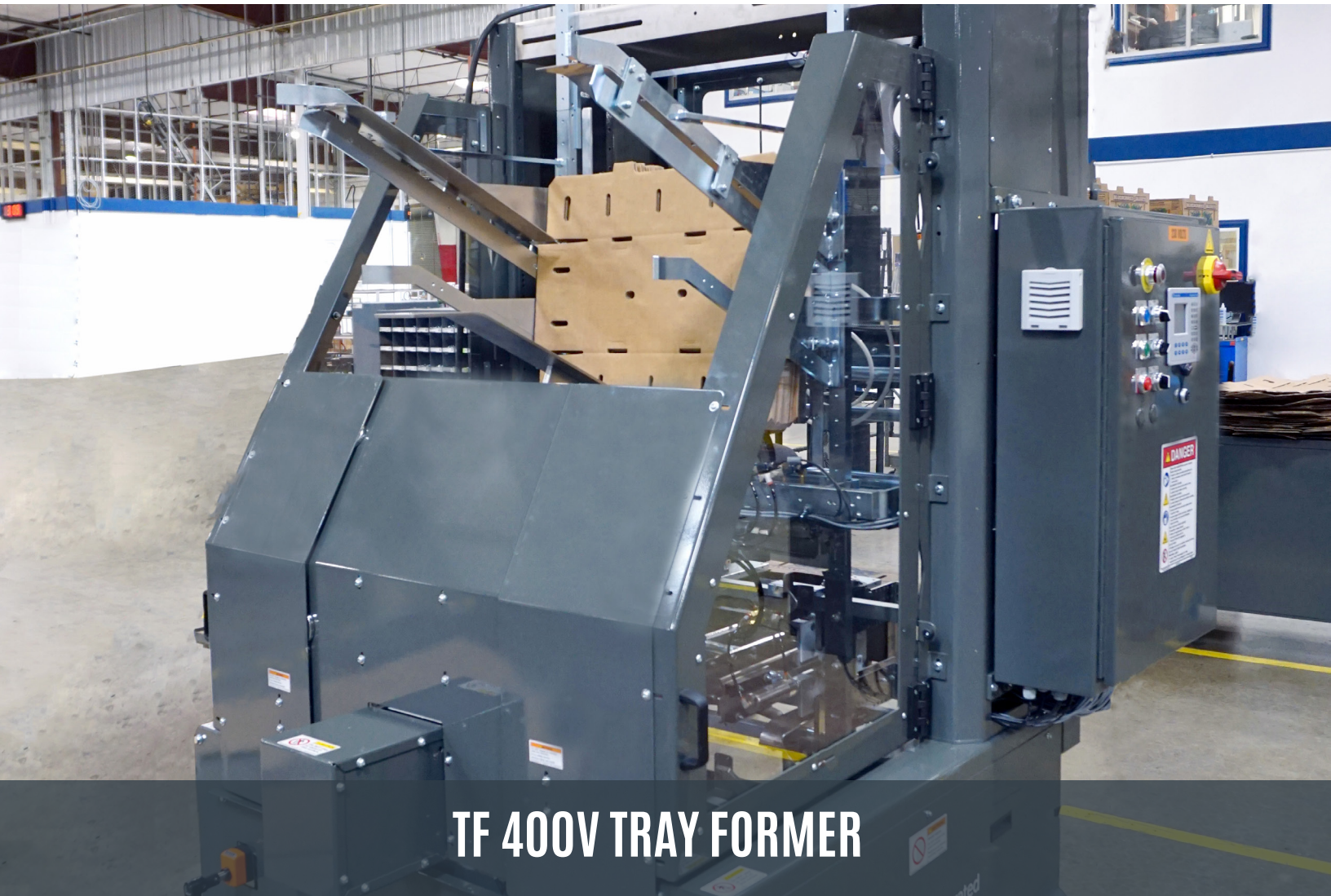




**SWF**  
by **bw** packaging

**END-OF-LINE**

**TRAY FORMING**



## TF 400V TRAY FORMER

Video



Video



Video



The SWF brand of bliss and tray formers has a rich history dating back to the 1940s. With over 5,000 machines installed worldwide, this versatile equipment has the ability to create a wide range of tray and bliss cases, including variations like top flaps, diagonal corners, and display features. Not only does it provide a cost-effective solution, but its compact design allows for easy maneuverability on its casters or by fork lift, making it adaptable to any plant changes. Our machines are built with a focus on mechanical simplicity and durability, ensuring long life cycles for all our installations.

## DESCRIPTION

Our TF 400V Tray Former is an amazing machine that can effortlessly turn a single corrugated blank into a perfectly crafted, one-piece tray. This versatile machine is capable of creating various styles of tray cases.

Tray blanks can be smoothly transferred using either the optional powered infeed conveyor or the standard hopper. The tray blanks are carefully selected and transferred from the hopper and then precise application of glue is applied. The blank is then skillfully formed and compressed. Finally, the tray is discharged onto either an optional lidding attachment or a conveyor.

## FEATURES

- 50 trays per minute (depending on size and style)
- Portable, small footprint
- Forms hundreds of tray designs
- Rugged, 24/7 construction
- Simple operator interface
- PLC controls
- Polycarbonate interlocked guard package
- Thousands of installations worldwide
- Backed by a world-class service team

## AVAILABLE OPTIONS

- Operator and material staging platform
- Corrosion resistant packages
- Automatic stacking system for trays
- Roll-over mechanism to create display windows
- Discharge conveyors
- High capacity hoppers fit various production needs
- Kwik-change features reduce changeover time
- Various glue systems - pressurized, mechanical, cold
- Large capacity glue systems to reduce filling intervals
- Automatic HSC lidding attachment inserts formed tray into HSC cover
- Servo-driven mandrel allows intermittent folding sequence

Formed Tray



Formed Tray



Formed Tray



**Contact** our experienced sales teams today for a comprehensive review of your application(s) and to see how our Tray Formers can benefit your company.