



**FLEETWOOD**  
by **bw** packaging

**END-OF-LINE**

**END HANDLING**



## ALF 240 AUTOMATIC LID FEEDER



Fleetwood's ALF 240 Automatic Lid Feeders give filling companies the speed and efficiency to meet the demands of high speed lines. The ALF is loaded with bags of lids and automatically removes each paper bag, then feeds the lids to the filling line. With hundreds of layout options, including various feed tables or bag depalletizers, the ALF 240 system can meet most layouts or capacity requirements.



# Fleetwood ALF 240 Automatic Lid Feeder

## DESCRIPTION

Bagged sleeves of can lids are manually loaded onto the ALF's feed table to allow for continuous production with only periodic operator interaction. The feed table automatically indexes on demand and supplies individual sleeves to the ALF. One by one sleeves are automatically fed in and oriented to an optimum cutting position. In a smooth continuous motion, each bag is cleanly slit along the full length of the bag without touching the lids. The bags are then completely removed and gravity dropped down into a scrap bin under the machine.

The ALF 240 provides a constant, reliable flow of lids to dual infeed seamers. The ALF can be coupled with bag feed tables of various sizes or the feed table can be located remotely for plant layout flexibility. An optional bag depalletizer provides for maximum capacity with minimum operator requirements.

With low maintenance requirements, easy cleaning and guaranteed machine efficiency the ALF system is the best choice for filling companies to help maximize their OEE. All Fleetwood equipment is designed around the same customer focused, reliable, and innovative approach that has made us a leader in the can end market since 1956.

## FEATURES

- Low maintenance requirements
- Reliable 24/7 operation
- Easy loading and delivers product on demand
- Designed for easy operator and maintenance access
- Automatic reversed end detection and ejection system
- Change parts available for product size changes
- User-friendly Allen-Bradley PLC controls

## AVAILABLE OPTIONS

- Custom conveyor solutions and layouts
- Stainless-steel construction
- Slinky packages for priming and purging lids from trackwork
- Product size change parts
- Empty bag remote vacuum collection and bailer systems
- Various bag feed table capacities
- Semi-automatic or automatic bag depalletizer
- Siemens PLC control system



Speed	Product Sizes	Packaged Sleeve Length (Min/Max)	Scrap Bag Capacity
• Up to 4 bags per minute (120,000 cph)	• From 200 to 209 diameter	• 42" - 50" (1067 mm - 1270 mm)	• Up to 400

**Contact** our experienced sales teams today for a comprehensive review of your application(s) and to see how our Automatic Lid Feeders can benefit your company.