



**FLEETWOOD**  
by **bw** packaging

**END-OF-LINE**

**END HANDLING**



## ACBP (4106/6110/6210) AUTOMATIC COUNTER BAGGER PALLETIZER

Video



Video



Fleetwood's cutting-edge Automatic Counter Baggers provide the perfect solution for can end manufacturers' packaging needs. Our ACBP not only accurately counts the ends, but also expertly bags them with a high-quality fold and finish seal. The completed bags are then palletized using snake wrap between each layer, resulting in a robust pallet that can withstand repeated forklift handling. And the best part? Each and every pallet is consistently straight.



# Fleetwood ACPBP (4106/6110/6210) Automatic Counter Bagger Palletizer

## DESCRIPTION

The Fleetwood line of Automatic Counter Bagger Palletizers offers both 4-lane and 6-lane models to align with the latest conversion press capabilities. Ends are counted and separated into sticks with built in accumulation for increased efficiency. Sticks are loaded into paper bags that are folded then sealed with pre-applied hot-melt glue. Bags can also be folded and held closed without glue until palletized for customers who manually unload bags for filling. Folded bags can be laser printed with real time production information on the end of the bag for visibility on the pallet. Sample bags can be selected for removal or reintroduction on the user-friendly operator interface.

The multi-function robot palletizer places the empty pallet, then rolls out the snake wrap material, and places bags on the pallet. The snake wrap material is alternately woven between layers and interlocked in the top layer to produce a pallet that is robust enough for repeated forklift material handling and consistently straight for automatic depalletizer efficiency. The system is built for the demands of 24/7 operation and driven by Fleetwood's user-friendly control system. All Fleetwood equipment is designed around the same customer focused, reliable, and innovative approach that has made us a leader in the can end market since 1956.

## FEATURES

- Low maintenance requirements
- Air hold-up system for controlling ends with minimal product contact
- Capable of running hot-melt glue sealed bags or unsealed bags
- Sample bag bypass for quality inspection & re-introduction
- Snake wrap roll exchange without stopping production
- Handles kraft paper, plastic film or plastic mesh snake wrap material
- User-friendly Allen Bradley PLC control system

## AVAILABLE OPTIONS

- Models with up to 6 infeed lanes
- Capability of 10 bags per minute (6,000 epm)
- Aluminum or steel ends
- Empty bag storage capacity of up to 600 bags
- Empty pallet hopper with capacity of 7 pallets



Configurations	Storage Capacity	Empty Pallet Capacity
• Configurations for ends from 200 to 610 diameter	• Empty bag storage capacity of up to 600 bags	• Empty pallet hopper with capacity of 7 pallets

**Contact** our experienced sales teams today for a comprehensive review of your application(s) and to see how our Automatic Counter Bagger Palletizers can benefit your company.